



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T101576-P
Job Sheet 185241



Part No: RB T101576-P

Job Qty: 1 ea

Part Name: Balance Set



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 12/5/18

Created By: Patrick Lussier

Type: SOLD

Description:

Note: DWG RB T101576 Rev.5 IPP Rev. A 18.06.08 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	12/5/18	12/5/18	0.00	0.00	Purchasing		DEC 06 2018
110	Packaging	1 pcs	12/5/18	12/5/18	0.00	0.00	Packaging2		DEC 06 2018
120	QC	1 pcs	12/5/18	12/5/18	0.00	0.00	QC6		DEC 06 2018
130	Packaging	1 pcs	12/5/18	12/5/18	0.00	0.00	Packaging3		MLC 9-89
140	QC21-FG	1 Ea	12/5/18	12/5/18	0.00	0.00	QC21		18.12.07

Part Op 100 - Issue P/O: 041437 MANUFACTURE RB T101576 AS PER DWG Supplier: METEC -Certificate of conformity is Descriptions: required

24 Oct 2018 x1 R h

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T101576P	Balance Set	1 Ea (1 ea)	100-Purchasing	5135453

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB T101576P	1	0	0

Part Specifications

Specifications could not be found.

Plex 10/24/18 9:43 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S135455



Part: RB T101576

Job No: 185241

Serial No/Batch: S135455

Revision: 5

Inspector:

Exp Date:

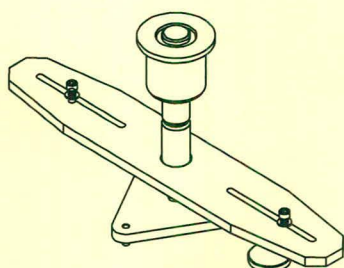
Instructions:

Date: 12/05/18

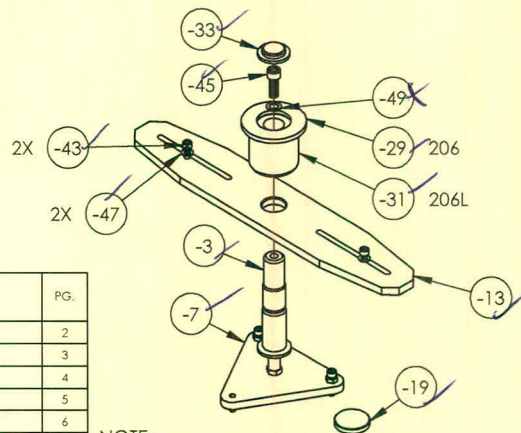
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08-0

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REDRAWN IN SOLIDWORKS PER UPDATED DWGS	1/18/2012	JAG	
2		CH'D -33 & -41 BOM B/O INFO. CH'D -11 ANGLE CALL OUT FROM 2X 60° -29 ADDED DETAIL A & ENGRAVE -29, DELETED R.05 & Ø1.537 FEATURES, CH'D DIAMETER FROM Ø1.435-1.437 TO Ø1.449-1.454. -31 ADDED DETAIL B & ENGRAVE -31, DELETED R.05 & Ø1.537 FEATURES, CH'D DIAMETER FROM Ø1.435-1.437 TO Ø1.449-1.454 PER S.E.	3/16/2012	RJC	SE
3		-5 CH'D MATERIAL WAS 440C IS 303. -9 CH'D MATERIAL WAS 440C IS 303. CH'D STOCK SIZE WAS Ø1/2 X 4-7/8 IS Ø5/8 X 4-7/8. -11 CH'D MATERIAL WAS 440C IS 303. -13 CH'D MATERIAL WAS 2024 IS 6061. -21 CH'D MATERIAL WAS 440C IS 303. CH'D STOCK SIZE WAS Ø7/8 X 1/2 IS Ø3/4 X 1/2. -29 & -31 CH'D MATERIAL WAS 440C IS 303. CH'D STOCK SIZE WAS Ø2-3/4 X 2-5/16 IS Ø3 X 2-5/16.	6/25/2013	BIM	EB
4		-5 REMOVED HEAT TREAT REQUIREMENT, ADDED .13 X 45° DIM. -29 & -31 CH'D DIM. FROM .030 TO .03	11/26/2013	JAG	GE
4A		CH'D TITLE BLOCK TOLERANCE WAS .XXX ±.005 IS ±.010. WAS .XX ±.01 IS ±.03 PER BELL DWG. -9 CH'D MATERIAL WAS Ø5/8 303 IS Ø1/2 303 G&P, DELETED HEAT TREAT WAS RC 58 MIN.	3/26/2014	RJC	GE
5	15-0067	-9 CH'D MATERIAL WAS 303 G&P IS 440C. ADDED HEAT TREAT RC 54-60. -11 DELETED HEAT TREAT 9-25 HRC. -13 ADDED ENGRAVE T/N, S/N, MADE IN USA NOTE. -21 CH'D HEAT TREAT WAS FOR MILITARY HEAT TREAT RC 40-44, IS RC 54-60. -29 & -31 DELETED HEAT TREAT 35-40 HRC.	4/15/2015	RJC	JAG



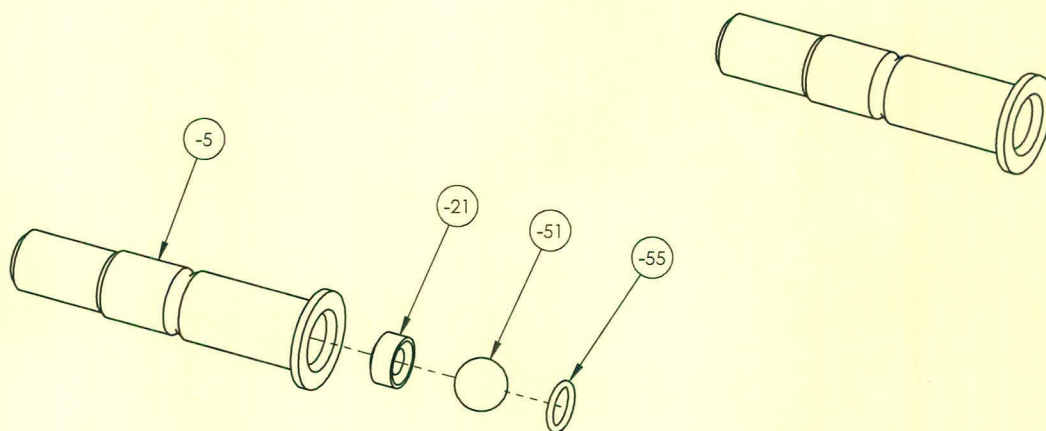
NOTE:
FOR 206 USE -29 IN ASSEMBLY
FOR 206L USE -31 IN ASSEMBLY

ASSY QTY	ASSY QTY	B/O	Part #	QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-3	1	MANDREL ASSY			2
	1		-5	1	MANDREL	303		3
	X		-7	1	STAND ASSY			4
	1		-9	1	STAND	440C		5
	1		-11	1	PLATE	303		6
			-13	1	PLATE	6061		7
			-19	1	PLATE	17-4 PH		8
	1		-21	1	PLUG	440C		9
			-29	1	PLUG (USE ON 206)	303		10
			-31	1	PLUG (USE ON 206L)	303		11
		B/O	-33	1	BULL'S EYE LEVEL	BRASS	GEIER & BLUHN #2-14000 (MSC #05555933)	1
	2	B/O	-37	1	HEX NUT	316	1/4-28 UNF (MCMaster-CARR #90257A033)	4
	1	B/O	-39	1	HEX NUT	316	3/8-24 UNF (MCMaster-CARR #94805A217)	4
	1	B/O	-41	1	DOWEL PIN	316	Ø1/4 X 3/4 (MCMaster-CARR #97395A485)	4
	2	B/O	-43	2	SOCKET HEAD CAP SCREW	316	1/4-28 UNF (MCMaster-CARR #92185A564)	4
		B/O	-45	1	SOCKET HEAD CAP SCREW	316	3/8-24 UNF (MCMaster-CARR #92185A673)	1
		B/O	-47	2	FLAT WASHER	300 S.S.	I.D. 1/4 (MCMaster-CARR #98017A660)	1
		B/O	-49	1	FLAT WASHER	300 S.S.	I.D. 3/8 (MCMaster-CARR #98017A200)	1
	1	B/O	-51	1	BALL	E52100 STEEL	Ø3/4 GRADE 25 (MCMaster-CARR #9528K29)	2
	1	B/O	-55	1	O-RING	VITON	Ø3/32 X I.D. 9/16 X O.D. 3/4 (MCMaster-CARR #2857T128)	2
ASSY -7	ASSY -3							

DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RB T101576	REV 5
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 .XX ± .03 .X ± .1	DRAWN BY: CLOUGH APPROVED D Weil HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206 & 206L
SCALE 1:5	DATE 1/9/2012
SHEET 1 OF 11	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



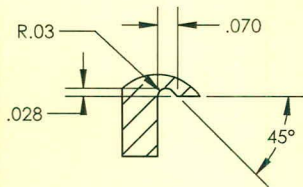
(-3)

MANDREL ASSY.

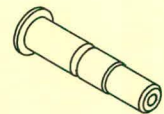
DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RB T101576-3	REV 5
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT
.XX ± .03 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 206 & 206L
SCALE 1:2	DATE 1/9/2012 SHEET 2 OF 11

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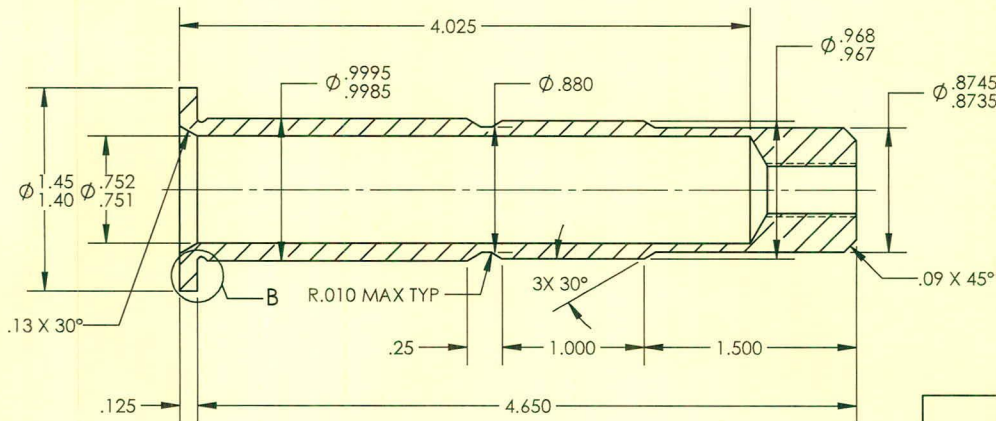
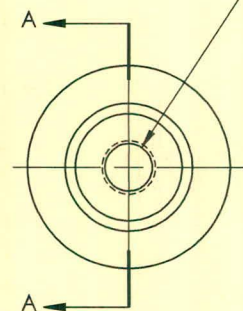
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
3		-5 CHD MATERIAL WAS 440C IS 303.	6/25/2013	BIM
4		-5 REMOVED HEAT TREAT REQUIREMENT, ADDED .13 X 45° DIM.	11/26/2013	JAG



DETAIL B
SCALE 2 : 1



3/8-24 UNF - 3B THRU ALL



SECTION A-A

(-5)

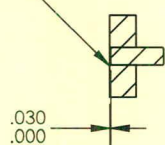
MANDREL

DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RB T101576-5	REV 5
MAT'L 303	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± .5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .016 X 45° OR .016R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 & 206L
SCALE 1:1	DATE 1/9/2012
SHEET 3 OF 11	

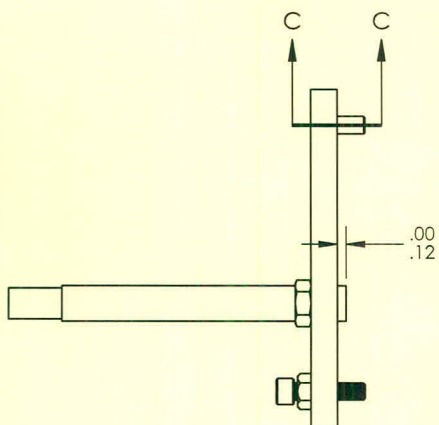
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REVISIONS			
REV	ECP	DESCRIPTION	DATE INITIAL APPROVED

POINT STAKE PIN 3 PLCS THIS SIDE

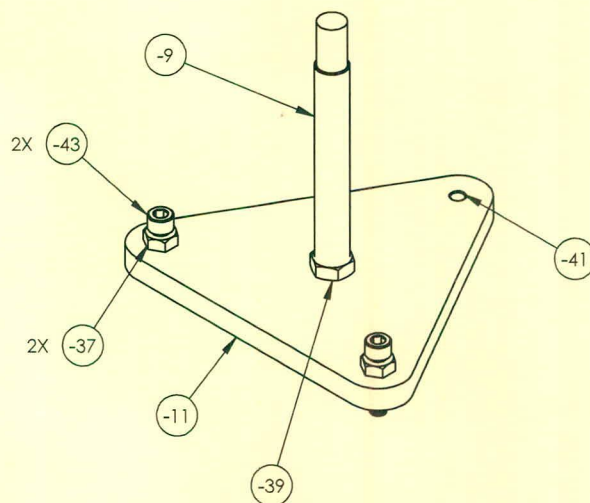


SECTION C-C



(-7)

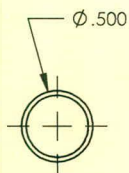
STAND ASSY



DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RB T101576-7	REV 5
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010	HEAT
.XX ± .03	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .016 x 45° OR .018R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 206 & 206L
SCALE 1:2	DATE 1/9/2012
	SHEET 4 OF 11

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		-9 CH'D MATERIAL WAS 440C IS 303. CH'D STOCK SIZE WAS Ø1/2 X 4-7/8 IS Ø5/8 X 7/8.	6/25/13	BIM	EB
4A		-9 CH'D MATERIAL WAS Ø5/8 303 IS Ø1/2 303 G&P, DELETED HEAT TREAT WAS RC 58 MIN.	3/26/14	RJC	GE
5	15-0067	-9 CH'D MATERIAL WAS 303 G&P IS 440C, ADDED HEAT TREAT RC 54-60.	4/15/2015	RJC	JAG



R.010 MAX

1/2-20 UNF-3A

Ø .510
Ø .436

α

.750

4.750

.75 FULL
THREADS



TITLE
BALANCE SET - MAIN & TAIL ROTOR

DWG NO. RB T101576-9 REV 5

MAT'L 440C DRAWN BY: CLOUGH

UNLESS OTHERWISE SPECIFIED APPROVED *D. Weil*

DIMENSIONS ARE IN INCHES TREAT RC 54-60

.XXX ± .010 FRACTIONS ± 1/8 FINISH

.XX ± .03 ANGLES ± 6° SPEC

.X ± .1

1. BREAK ALL SHARP EDGES .016 x 45°

OR .016R USED ON MODEL

2. DIMENSIONAL LIMITS APPLY AFTER PLATING BELL 206 & 206L

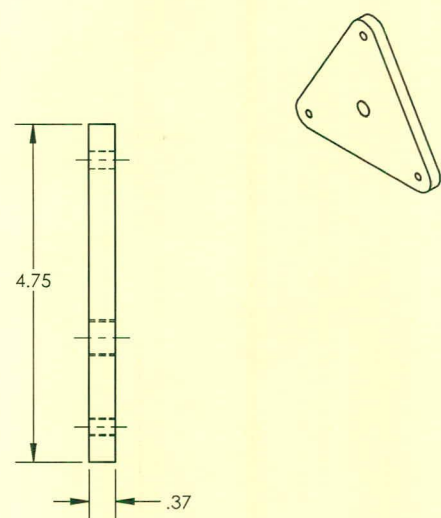
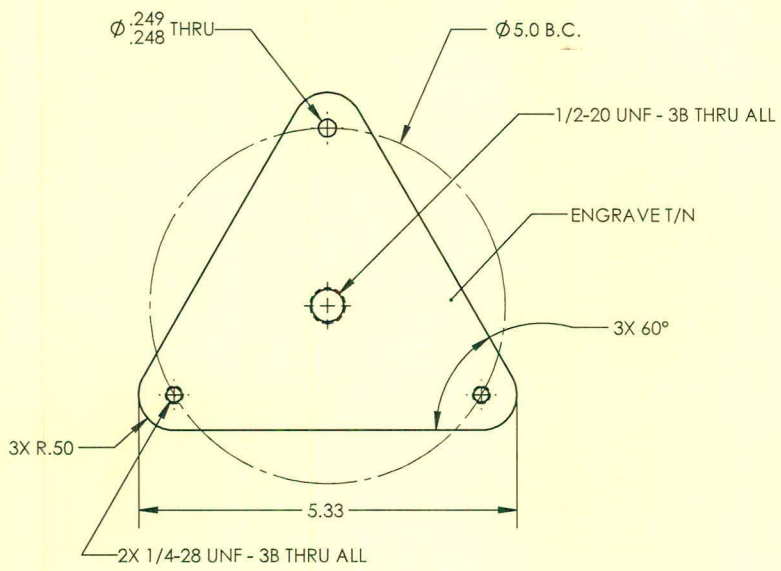
SCALE 1:1 DATE 1/9/2012 SHEET 5 OF 11

9

STAND

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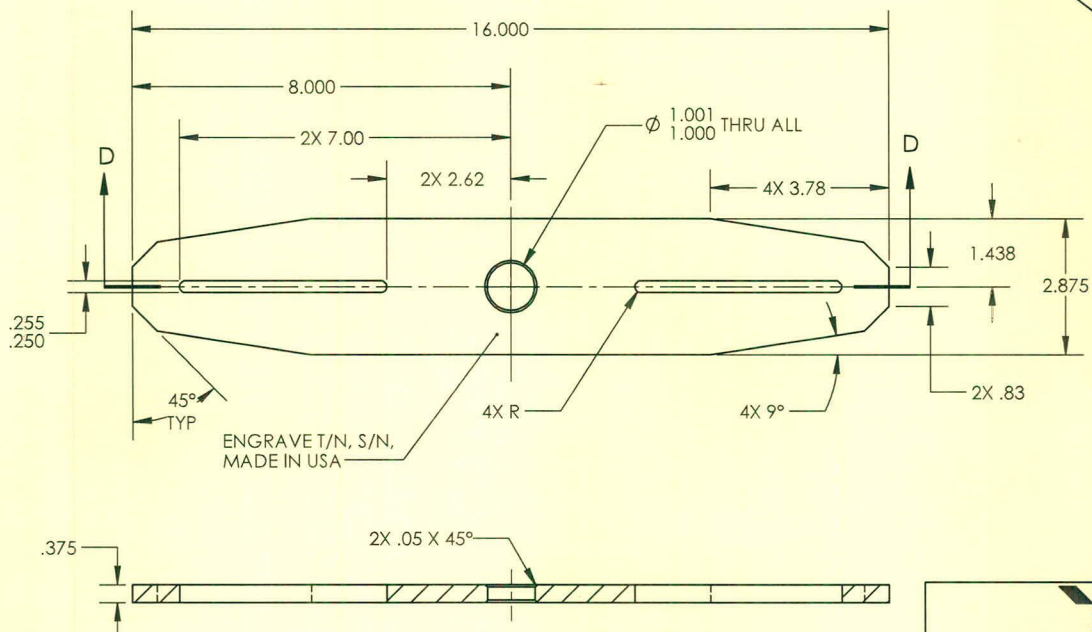
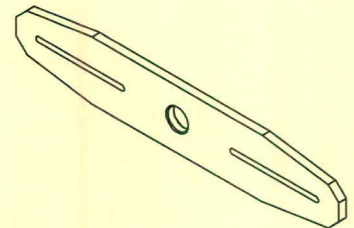
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2		-11 ANGLE CH'D ANGLE WAS 2X 60° IS 3X 60°.	3/16/2012	RJC
3		-11 CH'D MATERIAL WAS 440C IS 303.	6/25/2013	BIM
5	15-0067	-11 DELETED HEAT TREAT 9-25 HRC.	4/15/2015	RJC



(-11)
PLATE

DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RBT 101576-11	REV 5
MAT'L 303	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .010 .XX ± .03 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/8 ANGLES ± .5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 & 206L
SCALE 1:2	DATE 1/9/2012
SHEET 6 OF 11	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		•13 CH'D MATERIAL WAS 2024 IS 6061.	6/25/2013	RIM	EB
5	15-0067	•13 ADDED ENGRAVE T/N, S/N, MADE IN USA NOTE.	4/15/2015	RJC	JAG



SECTION D-D

(-13)

BASE



TITLE BALANCE SET - MAIN & TAIL ROTOR

DWG NO.	RB T101576-13	REV 5
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MAT'L 6061	DRAWN BY: CLOUGH
UNS-500 OTHERWISE SPECIFIED	APPROVED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/16	HEAT TREAT

.XX	+	.03	FRACTIONS $\pm 1\%$	TREAT	
.X	+	.1	ANGLES $\pm 5^\circ$	FINISH	CLEAR ANODIZE

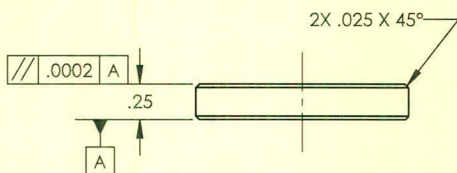
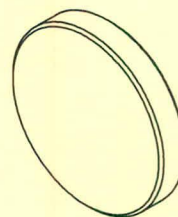
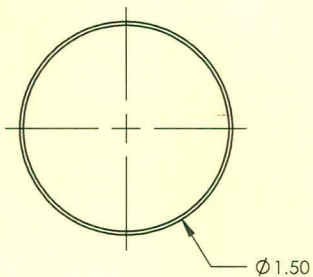
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC MIL-A-8625F, TYPE II, CLASS I
	USED ON MODEL

2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 & 206L
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SCALE	1:3	DATE	1/9/2012	SHEET 7 OF 11
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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



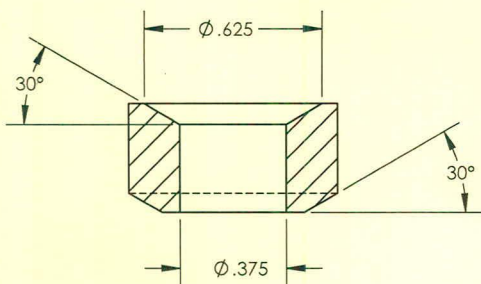
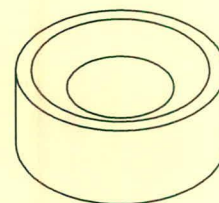
(-19)

PLATE

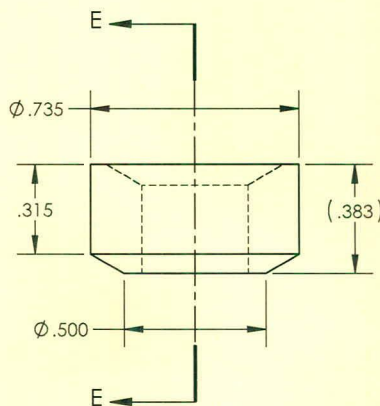
DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RBT101576-19	REV 5
MAT'L 17-4 PH	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT 37-45 HRC
.XX ± .03 ANGLES ± .6°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 & 206L
SCALE 1:1	DATE 1/10/2012 SHEET 8 OF 11

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		-21CH'D MATERIAL WAS 440C IS 303. CH'D STOCK SIZE WAS Ø7/8 X 1/2 IS Ø3/4 X 1/2.	6/25/2013	BIM	SE
5	15-0067	-21 CH'D HEAT TREAT WAS FOR MILITARY HEAT TREAT RC 40-44, IS RC 54-60.	4/15/2015	RJC	JAG



SECTION E-E

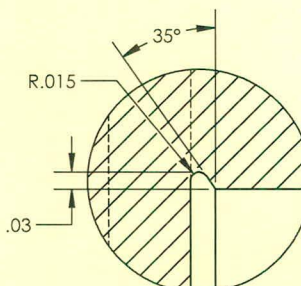
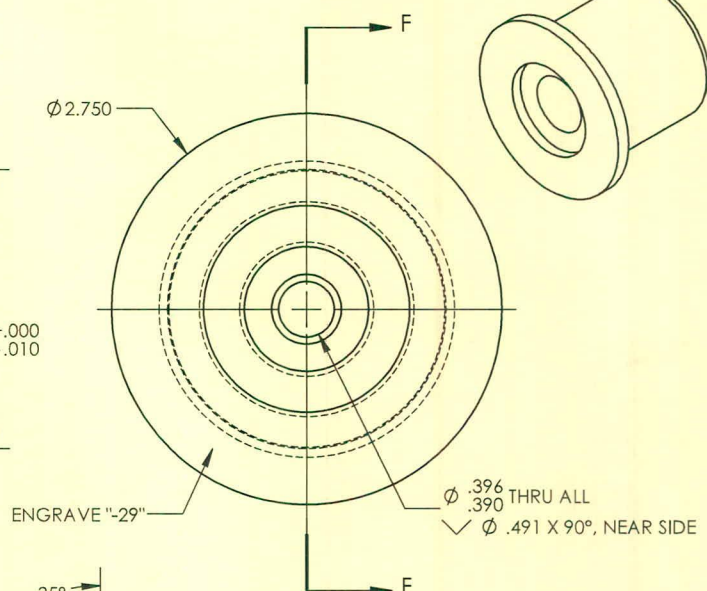


(-21)

PLUG

DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RBT101576-21	REV 5
MAT'L 440C	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT RC 54-60
.XX ± .03 ANGLES ± .6°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45°	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 & 206L
SCALE 2:1	DATE 1/10/2012 SHEET 9 OF 11

REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
2		-29 ADDED DETAIL A & ENGRAVE "-29"; DELETED R.05 & Ø1.537 FEATURES. CH'D DIAMETER FROM Ø1.435-1.437 TO Ø1.445-1.454 PER S.E.	3/16/2012	RJC	SE	
3		-29 CH'D MATERIAL WAS 440C IS 303. CH'D STOCK SIZE WAS Ø2-3/4 X 2-5/16 IS Ø3 X 2-5/16.	6/25/2013	BIM	EB	
4		-29 CH'D DIM. FROM .030 TO .03	11/26/2013	JAG	GE	
5	15-0067	-29 DELETED HEAT TREAT 35-40 HRC.	4/15/2015	RJC	JAG	

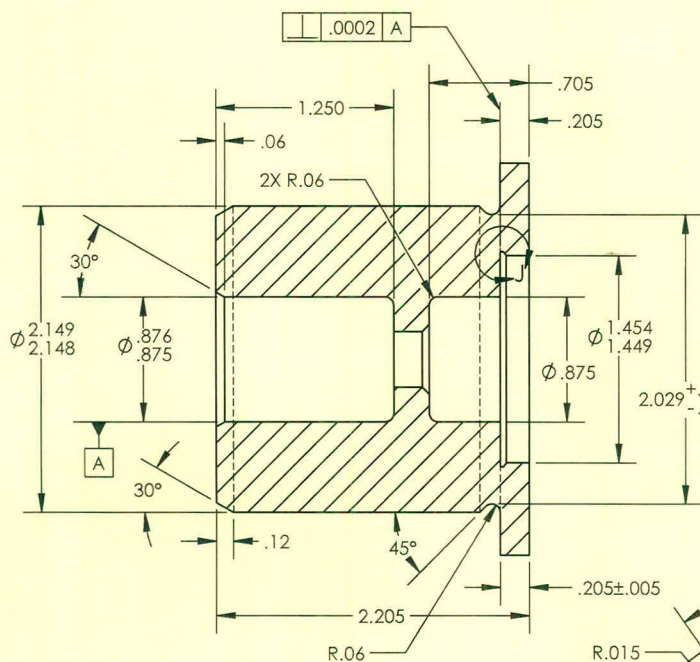


DETAIL G
SCALE 4 : 1

			
TITLE BALANCE SET - MAIN & TAIL ROTOR			
DWG NO. RB T101576-29		REV 5	
MAT'L 303		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± ° .X ± .1		APPROVED <i>D. Weil</i> HEAT FINISH SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		BELL 206	
SCALE 1:1	DATE 1/9/2012	SHEET 10 OF 11	

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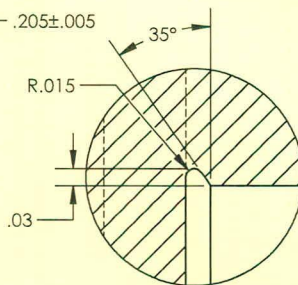
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2		-31 ADDED DETAIL B & ENGRAVE "-31". DELETED R.05 & Ø1.537 FEATURES, CH'D DIAMETER FROM Ø1.435-1.437 TO Ø1.449-1.454 PER S.E.	3/16/2012	RJC
3		-31 CH'D MATERIAL WAS .440C IS 303. CH'D STOCK SIZE WAS Ø2-3/4 X 2-5/16 IS Ø3 X 2-5/16.	6/25/2013	BIM
4		-31 CH'D DIM. FROM .030 TO .03	11/26/2013	JAG
5	15-0067	-31 DELETED HEAT TREAT 35-40 HRC.	4/15/2015	RJC



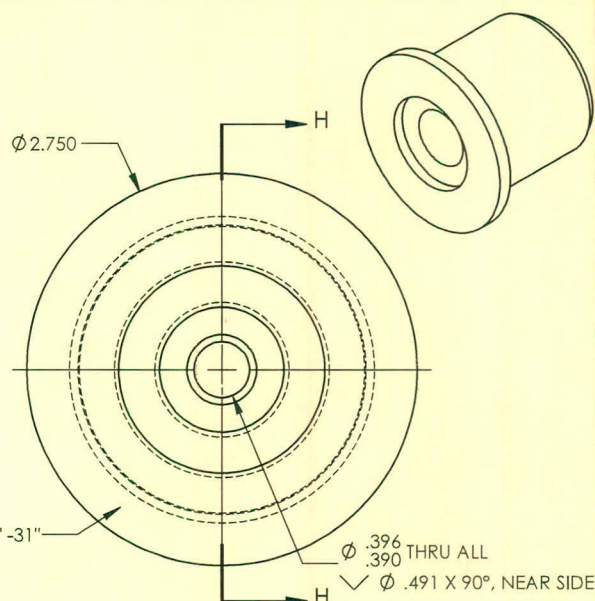
SECTION H-H

(-31)

PLUG



DETAIL J
SCALE 4:1



DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RB T101576-31	REV 5
MAT'L 303	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT 35-40 HRC
.XX ± .03 ANGLES ± .5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206L
SCALE 1:1	DATE 1/9/2012
SHEET 11 OF 11	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041437**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041437
PO Date: 10/24/18
Due Date: 12/5/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:
Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185241	RB T101576P			Balance Set REV 5	Firmed	-	12/5/18	1 Ea	0 Ea	1 Ea	\$2,440.20/Ea	\$2,440.20
												Grand Total:	\$2,440.20

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 10/24/18 9:45 AM dart.Lussier.Patrick



METAL TECHNOLOGY INC.

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24345
Shipment Date: 06-Dec-2018
Ship Via: our truck
Order Number: 3122
Order Date: 10/25/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041437
Terms: Net 60 Days

----- Quantity -----								Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
1	1	1	0	0	EA	DART-RB-T101576P Balance Set	5	3122-01

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By

Page 1 of 1



SOLD TO:

SHIPPED TO:

same

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Thwait

George Theoret

Vankleek Hill, December 06, 2018

